**CUSTOMER:** City of Tallahassee

LOCATION: Tallahassee, Florida, USA

**BACKGROUND:** The City of Tallahassee requested assistance on engineering and specifying flow

measurement for a large main water supply line. The line had an internal diameter (ID) of 84" (213 cm), was constructed of fiberglass, and was also buried. The only access into the 84" (213 cm) pipe was through a 24" (61 cm) branch line capped off

with a blind flange.

The high flow rate (130,000 GPM/ 492,103 lpm) in the large line meant that opposite end support was required for added structural strength. Because the line was buried, it was impossible to attach an end support fitting externally on the

pipe.

Mounting the sensor through a 24" (61 cm) hole in the pipe creates a tremendous flow disturbance and potentially washes out the signal of the VERIS Verabar® sensing ports located close to the pipe wall. Mounting the sensor to the top of the pipe in liquid applications is not recommended. Entrained air will migrate upward

and collect at the DP transmitter, potentially causing an erratic signal.

SCOPE OF WORK: Armstrong International's VERIS Flow Measurement Group designed a special

sensor with an internal support plate and an opposite end support boot. The VERIS Flow Measurement Group elected not to drill the sensing ports located

closest to the large 24" (61 cm) disturbance in the pipe.

Because this large sensor already has 12 sensing ports in the flow stream to average the velocity, eliminating one set of sensing ports did not have a great effect on the accuracy. Air traps were installed at the top of the instrument lines.

The tubing sloped downward to the DP transmitter.

BENEFITS: The VERIS Verabar® has been in service for over three years and is providing

accurate, repeatable and maintenance free flow measurement.